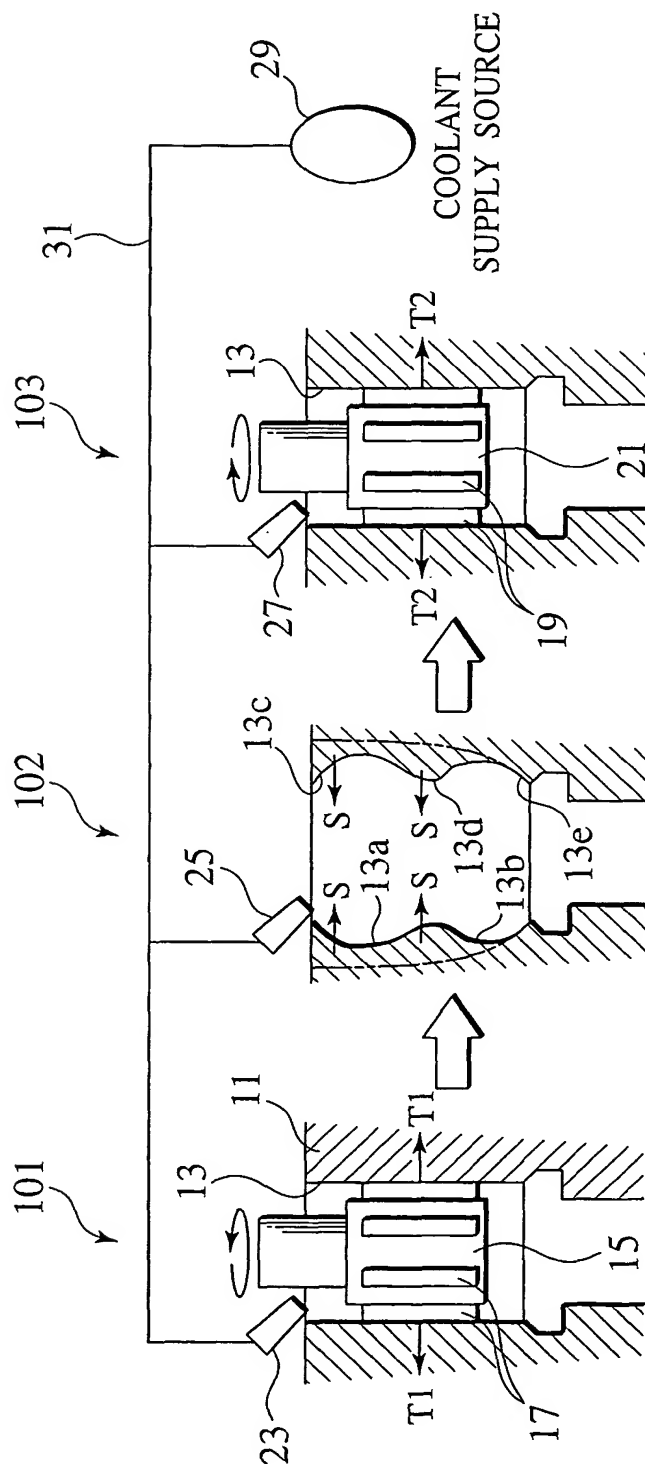
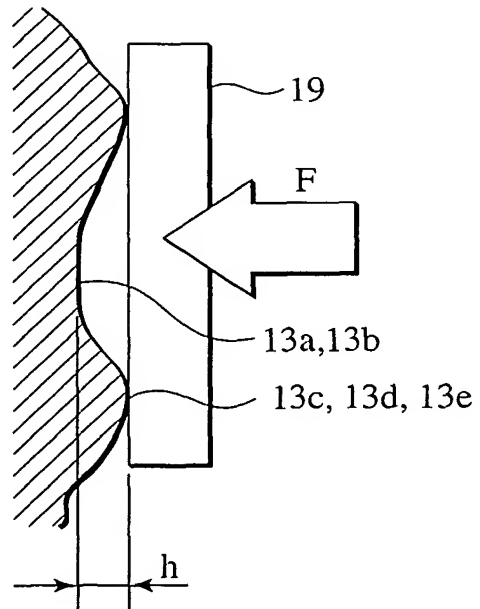


FIG.1



The graph illustrates the relationship between the time a material is left alone and its springback degree. The y-axis, labeled 'SPRINGBACK DEGREE', has qualitative markers 'SMALL' and 'LARGE'. The x-axis, labeled 'LEFT-ALONE TIME (SECOND)', has quantitative markers at 15, 30, 45, and 60. The curve shows a rapid increase in springback degree between 15 and 30 seconds, followed by a gradual approach to a maximum level.

Left-Alone Time (Second)	Springback Degree (Qualitative)
10	Low
15	Medium-Low
20	Medium
25	Medium-High
30	High
45	Very High
60	Approaching Maximum



3/5

FIG.4

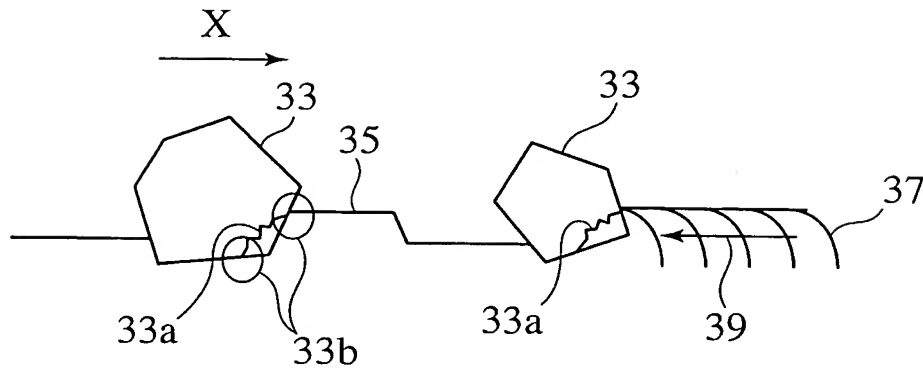


FIG.5

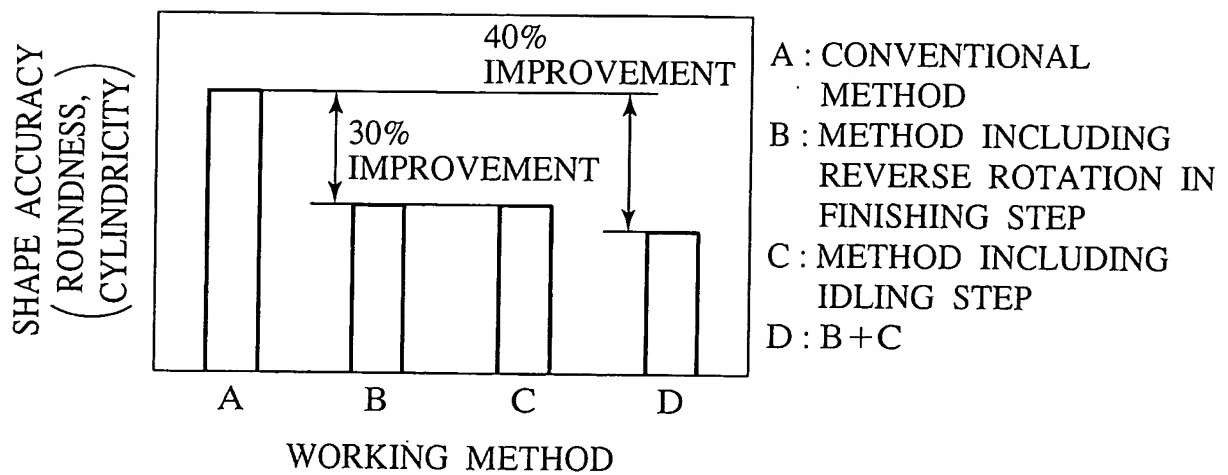


FIG.6

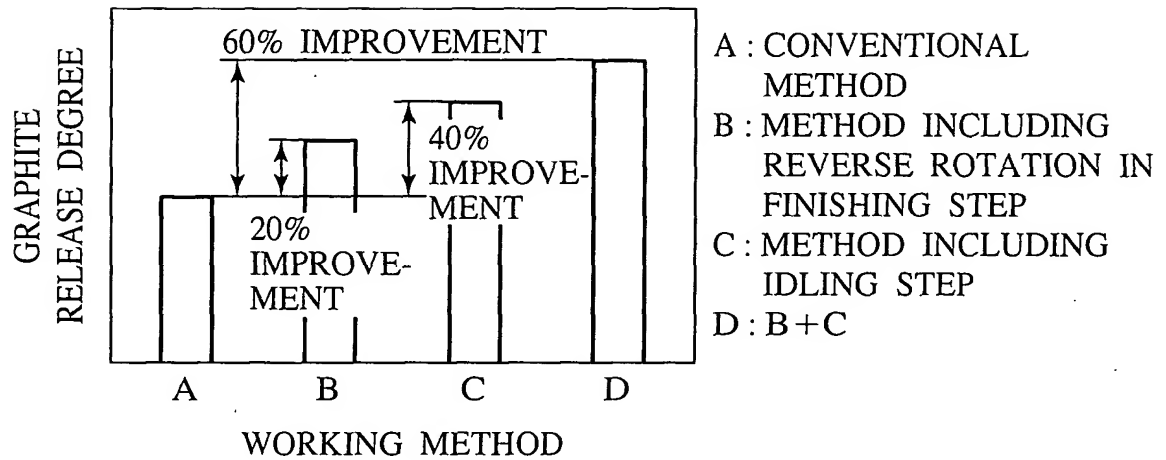


FIG.7

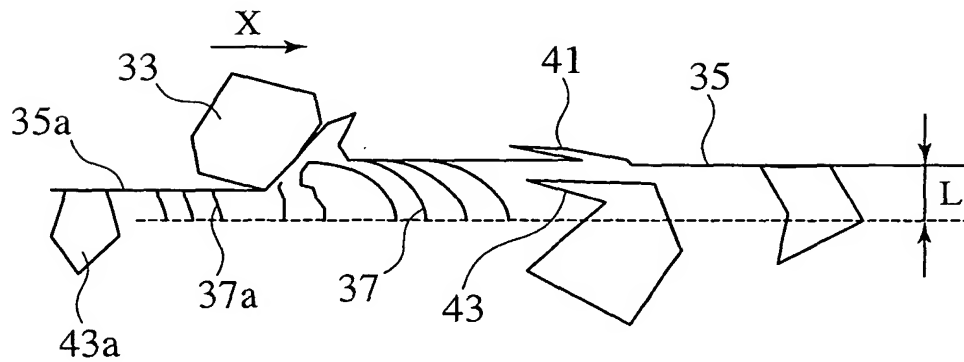


FIG.8

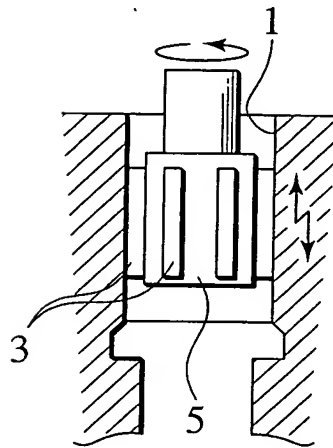


FIG.9A

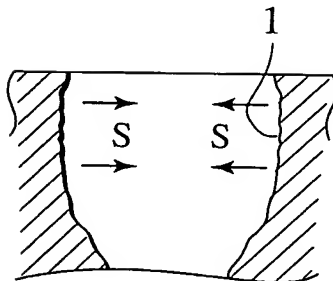


FIG.9B

